

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.M. ENGR. STDS.



1. MATERIAL: 60-40-18 DUCTILE IRON
SAE J434C GRADE D 4512 ANNEALED.
2. $\sqrt[.125]{}$ FINISH ON MACHINED SURFACES. (32)
3. REMOVE ALL FLASHING AND BURRS.
4. ALL RADII NOT DIMENSIONED WILL BE
.12 RADIUS.
5. ALL DRAFT ANGLES NOT DIMENSIONED
WILL BE 3°
6. REF. TE. SK. 1316

ENGINEERING APPROVAL
OF SOURCE REQUIRED

Yer No	Sıra No
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